

## 2519 Online-Versteigerung des Maschinenparks der Bark & Leonhardt GmbH ab Standort Dortmund wegen Betriebsschließung

Pos. Designation

- 1 **Horizontal precision honing machine**, make: GEHRING, type: W 6500-1, new in 1958, serial-no.: 720/640, honing length up to 6500 mm, for drillings from 40-420 mm, pipe diameter up to 1300 mm, working range 30-400 mm Ø x 6000 mm, with 3 steady rests
  - 1a **Lot honing rods**, Accessories for pos. 1
  - 1b **Lot honing tools**, Accessories for pos. 1
  
- 2 **Horizontal precision honing machine**, make: GEHRING, type: W 3000-0, new in 1961, serial-no.: 720/1120, with selector shaft and hydraulic head, commission number: 5126/61, stroke length 3025 mm, spindle centre stand: 325 mm, lifting cylinder Ø 70.78 mm, piston rods Ø 35 mm, bench size 3800 x 500 mm fixed, spindle gear 32-250 rpm, spindle motor 1450/2900 rpm, drive 4.4 kW, total length 4000 mm, clamping slots 3800 mm, spindle stroke 15-3000 mm, infinitely variable, spindle speeds 32-250 rpm, working range 40-160 mm Ø x 2700/2600 mm, h x w x d: 1500 x 8700 x 1900 mm, spindle centre to guideway 300 mm, coolant cleaning system, total weight approx. 7.9 tons
  - 2a **Lot honing rods**, Accessories for pos. 2
  - 2b **Lot honing tools**, Accessories for pos. 2
  
- 3 **Vertical precision honing machine**, make: GEHRING, type: 2 Z 1500-2, serial-no.: 720/897, Working width 50-130 mm Ø x 1000 mm, 130-350 mm Ø x 1300 mm
  - 3a **Lot honing rods**, Accessories for pos. 3
  - 3b **Lot honing tools**, Accessories for pos. 3
  
- 4 **Horizontal precision honing machine**, make: PLEIGER, type: H55/130, new in 1981, serial-no.: 14010, Bed length 13,000 mm, drive 60 kW
  - 4a **Lot honing rods**, Accessories for pos. 4
  - 4b **Lot honing tools**, Accessories for pos. 4
  
- 5 **Hydraulic straightening press**, make: HYDRAULIK DUISBURG, new in 1970, serial-no.: 5160, Pressure capacity 200 tons, bench size 1600 x 700 mm
  
- 6 **Lathe bed**, Older model, total length approx. 12 m, 2 steady rests

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- 7 **Lathe**, make: VDF HEIDENREICH & HARBECK, new in 1940, serial-no.: 16021, Centre height 250 mm, turning length 4000 mm
  - 8 **Lot various accessories**
  - 9 **Lot various material**
  - 10 **Single girder overhead travelling crane**, make: ABUS, Load capacity 5 tons, with electric wire rope hoist and ground control
  - 11 **Single girder overhead travelling crane**, make: ABUS, Load capacity 5 tons, with crane track, electric wire rope hoist and ground control
  - 12 **Double grinder bench**, Grinding wheel diameter 150 mm
  - 13 **Fire extinguisher**, make: JOCKEL, 12 kg
  - 14 **Steel cabinet**, with contents
  - 15 **Electric chain hoist**, make: DEMAG, Load capacity 1 ton, with ground control
  - 16 **Electric chain hoist**, make: DEMAG, Load capacity 1 ton, with ground control
  - 17 **Electric front forklift truck**, make: STEINBOCK BOSS, type: PE-D30, 4 wheel, load capacity up to 2850 kg, electric drive, lift up to 4500 mm, with hydraulic sideshifter
  - 18 **Double grinder bench**, make: STAMM & CO., Grinding wheel diameter 200 mm, hand rest, with spiral drill grinding device
  - 19 **Double grinder bench**, make: GREIF, Grinding wheel diameter 350 mm, base frame
  - 20 **Steel cabinet**, with contents
  - 21 **Steel bench**, with stock of spiral drills, adjustable rests
  - 22 **Hardness tester**
  - 23 **Workbench combination**, steel/wood, approx. 6 m, with 4 vices

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- 24 **Double grinder bench**, make: GREIF, Grinding wheel diameter 150 mm
  - 25 **Tool cabinet**, steel, with contents
  - 26 **Tool milling machine**, make: KOCHERSCHEIDT, new in 1952, serial-no.: 1239, Bench size 1200 x 350 mm, vertical head, machine vice
  - 27 **Profile grinding machine**, make: PRÄZISIONS-TECHNIK
  - 28 **4-fold tool grinding machine**, each grinding wheel diameter 400 mm, hand rest
  - 29 **Annealing furnace**, with 2 openings, each 200 x 300 mm
  - 30 **Hot air blower**, make: KAHN, with electric connections
  - 31 **Hacksaw**, Saw blade length 300 mm, electric drive
  - 32 **Tool cabinet**, Wood, 3 m, with stock of honing stones
  - 33 **Short planer**, make: KLOPP, Planing length approx. 650 mm, cube bench, machine vice
  - 34 **Short planer**, make: WOTAN, Planing length approx. 450 mm, cube table, machine vice
  - 35 **Lot various tool racks**, Wood, with contents
  - 36 **Lot various tool racks**, incl. internal measuring instruments SUBITO, diameters: 200-1000 mm; 35-95 mm; 50-160 mm; 160-280 mm; 50-160 mm; in total 10 boxes, some with inserts
  - 37 **Lot plug gauges**, in wooden box
  - 38 **Parcel transport trolley**, rubber tires
  - 39 **Pillar drilling machine**, with belt drive, bench diameter 500 mm
  - 40 **Tool grinding machine**, make: BERCO BERTONIT & COTTI, type: RSC 800, with magnetic bench

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- 41 **Hydraulic jack**, make: KRAMP, red
  - 42 **Deep hole drilling machine / lathe**, make: LOEWE, type: GL 30 DK, serial-no.: 862, up to 440 rpm, centre height 500 mm, turning length 8000 mm, older model
  - 43 **Deep hole drilling machine / lathe**, make: LOEWE, type: GL 30 DK, serial-no.: 862, up to 440 rpm, centre height 250 mm, turning length 5000 mm, steady rest, accessories
  - 44 **Lathe**, make: BOEHRINGER, Centre height 300 mm, turning length 4500 mm, older model, with steady rest
  - 45 **Screw cutting and bar lathe**, make: VDF HEIDENREICH & HARBECK, type: V630, serial-no.: 801038-0424, up to 1800 rpm, centre height 400 mm, turning length 4000 mm, steady rest, tailstock, steel arbor, 3-jaw chuck FORKARDT model F315, coolant device
  - 46 **Deep hole drilling machine**, make: SCHAERER, older model, centre height 300 mm, turning length 2000 mm
  - 47 **Screw cutting and bar lathe**, make: VDF, type: V3, new in 1953, serial-no.: 171, Centre height 250 mm, turning length 2000 mm, tailstock, steel arbor, faceplate
  - 48 **Hacksaw**, make: BEHRINGER, type: HKS 560, new in 1979, serial-no.: 21903561179, Roller conveyor, hydraulic clamping, coolant device
  - 49 **Chip conveyor trolley**, electric, mobile
  - 50 **Electric chain hoist**, make: PLANETA, Load capacity 1 ton, with ground control
  - 51 **Electric forklift truck**, make: LINDE, type: E20, 4 wheels, load capacity 2 tons
  - 52 **Deep hole drilling machine**, make: VDF, Centre height 500 mm, bed length 15,000 mm, with deep hole drilling device up to 6000 mm, faceplate 500 mm, steady rest
  - 53 **Longitudinal lathe**, make: VDF, type: V6 K, serial-no.: 700.961.000.184

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- 54 **Double grinder bench**, make: METABO
- 55 **Deep hole drilling machine / lathe**, make: BORSIG, new in 1954, serial-no.: 5191, up to 204 rpm, centre height 500 mm, turning length 7000 mm, faceplate, 2 steady rests
- 56 **Deep hole drilling machine / lathe**, make: BORSIG, new in 1955, serial-no.: 4233, up to 204 rpm, centre height 500 mm, turning length 7000 mm, faceplate, 2 steady rests
- 57 **Deep hole drilling machine**, make: VDF, Centre height 500 mm, turning length 8000 mm
- 58 **Screw cutting and bar lathe**, make: VDF BOEHRINGER GÖPPINGEN, Centre height 500 mm, turning length 7000 mm, faceplate 800 mm, steel arbor, tailstock, 2 steady rests
- 59 **Screw cutting and bar lathe**, make: VDF BOEHRINGER GÖPPINGEN, type: V6, serial-no.: 155610961 000373, Centre height 500 mm, turning length 5000 mm, turning diameter 800 mm, tailstock, steel arbor, 2 steady rests
- 60 **Deep hole drilling machine / lathe**, make: VDF, Centre height 250 mm, turning length 4000 mm, older model, steady rest
- 61 **Deep hole drilling machine / lathe**, make: VDF, Centre height 500 mm, turning length 4000 mm, older model, steady rest
- 62 **Lot lathes/deep hole drilling machines**, older models, 6 pcs., various manufacturers, including VDF, partly out of service, bed length up to 8 m
- 63 **Lot accessories**, consisting of inserts, attachments, drill bits, sleeves, drill rods etc.
- 64 **Hydraulic top pressure straightening press**, make: HYDRAULIK DUISBURG, Pressure capacity max. 160 to, 7.5 kW, rest 1400 x 600 mm
- 65 **Hydraulic top pressure straightening press**, make: HYDRAULIK DUISBURG, new in 1965, serial-no.: 1539, Pressure capacity max. 63 to, 4 kW, rest 1000 x 500 mm
- 66 **Double column cold circular saw**, make: OHLER, type: 630, cutting capacity up to 600 mm, 2-column design

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67	<b>Double column cold circular saw</b> , make: OHLER, type: 630, cutting capacity up to 250 mm, with feeder
68	<b>Double grinder bench/rough-grinding machine</b> , make: BLITZ, Grinding wheel diameter 400 mm, hand rest
69	<b>Electric chain hoist</b> , make: DEMAG, Load capacity 3.2 ton, with ground control
70	<b>Electric chain hoist</b> , make: DEMAG, Load capacity 2 ton, with ground control
71	<b>Electric chain hoist</b> , make: DEMAG, Load capacity 3.2 ton, with ground control
72	<b>Electric chain hoist</b> , make: DEMAG, Load capacity 3.2 ton, with ground control
73	<b>Electric chain hoist</b> , make: DEMAG, Load capacity 3.2 ton, with ground control
74	<b>Lot positionable aluminium ladders</b> , 3 pcs., up to 6 m
75	<b>Workbench</b> , with 3 vices and contents
76	<b>Double grinder bench</b> , make: FLOTT, Grinding wheel diameter 150 mm, hand rest
77	<b>Toolbox</b> , with contents
78	<b>Cylinder trolley</b> , with valves and connections
79	<b>Fire extinguisher</b> , make: JOCKEL, 12 kg
80	<b>Electric chain hoist</b> , make: DEMAG, Load capacity 1 ton, with ground control
81	<b>Tool grinding machine</b> , make: SCHÜTTE, type: WU 3, with accessories
82	<b>Saw blade sharpening machine</b> , make: OHLER, type: MODELL 1500
83	<b>Double grinder bench</b> , make: ELEKTRA BECKUM, Grinding wheel diameter 200 mm, base frame

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84	<b>Double sided rough-grinding machine</b> , Diameter 450 mm, hand rest
85	<b>Smiths hearth</b>
86	<b>Lot total equipment</b> , Various tool racks and cabinets, with contents
87	<b>Annealing furnace</b> , make: NABERTHERM, type: N 41, new in 2000, serial-no.: 158938, max. 1200 degrees centigrade, 13 kW input power, opening approx. 350 x 400 mm
88	<b>Hacksaw</b> , make: KLAEGGER, Saw blade length approx. 250 mm, electric drive
89	<b>Pillar drilling machine</b> , make: FLOTT, with belt drive and vice
90	<b>Welding bench</b> , Size 1 x 1 m, base frame, with contents
91	<b>Fire extinguisher</b> , make: JOCKEL, 12 kg
92	<b>Gas shielded welder</b> , make: L-TEC, type: MIG 450, 50 Hz, 450 A, 17-37 V, IP23, with connections